Type: Regular Duty Self-Closing Spring Hinges

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#### 1. Unique identification code of the product-type:

Brand	D&D Technologies
Model(s)	TruClose Series 3 Regular Duty Self-Closing Spring Hinges - Part Number / identifier listed below

Part Number / identifier	Bar code	Description/Type	Production type	NZ Building Product class
TCA1S3BT	736494008757	TruClose Series 3 Regular Duty for Metal Gates – Black Trim	Batch or mass- produced products	Class 1
TCA1S3WT	736494008931	TruClose Series 3 Regular Duty for Metal Gates – White Trim	Batch or mass- produced products	Class 1
TCA1S3RB	736494009716	TruClose Series 3 Regular Duty for Metal Gates – Bunnings	Batch or mass- produced products	Class 1
TCA1L2S3BT	736494008764	TruClose Series 3 Regular Duty for Metal Gates (2 side legs) – Black Trim	Batch or mass- produced products	Class 1
TCA1L2S3WT	736494008962	TruClose Series 3 Regular Duty for Metal Gates (2 side legs) – White Trim	Batch or mass- produced products	Class 1
TCA2S3BT	736494008771	TruClose Series 3 Regular Duty for Metal/Wood Gates – Black Trim	Batch or mass- produced products	Class 1
TCA2S3RB	736494009723	TruClose Series 3 Regular Duty for Metal/Wood Gates – Bunnings	Batch or mass- produced products	Class 1
TCA2L2S3BT	736494008788	TruClose Series 3 Regular Duty for Metal/Wood Gates (2 side legs)	Batch or mass- produced products	Class 1
TCA3S3BT	736494008795	TruClose Series 3 Regular Duty for Vinyl/Wood Gates – Black Trim	Batch or mass- produced products	Class 1
TCA3S3RB	736494009730	TruClose Series 3 Regular Duty for Vinyl/Wood Gates - Bunnings	Batch or mass- produced products	Class 1
TCA3L2S3BT	736494008801	TruClose Series 3 Regular Duty for Vinyl/Wood Gates (2 side legs) – Black Trim	Batch or mass- produced products	Class 1

This specification only covers the Part Number / identifier listed above – substitutions are not permitted.

### 2. Product description and its intended use(s)

Regular Duty Self-Closing Spring Hinges – supplied as a pair.

Key Features:

- Combined hinge-closer with a self-closing gate capacity of up to 30kg on gate dimensions of 1,500mm H x 900mm W per hinge pair.
- Adjustable self-closing tension feature is provided on both ends of each hinge barrel. Ensure each hinge always have equal tension. Adjust tension on each hinge from the top adjustor only. Only adjust tension with the gate closed.
- TCA1S3RB, TCA2S3RB and TCA3S3RB are supplied with a safety cap. Safety cap to be installed on the lower hinge (optional). Always confirm local fence / barrier regulations before installation.
- Suitable for use on pool applications Independently tested for "Durability, Strength and Rigidity, Closing and Latching and Security of Closure of Gate Unit to AS 1926-1 2012".

### Building Product Information Sheet Generic Model: TruClose Series 3

### Type: Regular Duty Self-Closing Spring Hinges

Part of ASSA ABLOY

- When used on pool gate applications: The top of the hinge barrel and adjuster may be considered as horizontal climbable members, so observe a minimal distance of 900mm between two consecutive hinges. Always confirm local fence / barrier regulations before installation.
- When used on pool gate applications: Gates shall be hung so that they only swing outwards from the pool area. Always confirm local fence / barrier regulations before installation.
- Certain models supplied with trim covers refer to table below.
- Materials: Constructed from engineered polymer with internal stainless steel torsion spring.
- Operation Temperature range: -40 degrees C to 60 degrees C
- Recommended and Minimum post sections refer to table below.
- Ideal Gate Gap and Gap Variance refer to table below.

Part Number / identifier	Description/Type	Trim Cover	Side Fixing Legs	Ideal Gate Gap	Gap Variance	Recommended Minimum Fence Post Width
TCA1S3BT	TruClose Series 3 Regular Duty for Metal Gates – Black Trim	Black	-	19mm	9 – 22mm	25mm
TCA1S3WT	TruClose Series 3 Regular Duty for Metal Gates – White Trim	White	-	19mm	9 – 22mm	25mm
TCA1S3RB	TruClose Series 3 Regular Duty for Metal Gates – Bunnings	-	-	19mm	9 – 22mm	25mm
TCA1L2S3BT	TruClose Series 3 Regular Duty for Metal Gates (2 side legs) – Black Trim	Black	2 legs	Fixed at 19mm	-	25mm
TCA1L2S3WT	TruClose Series 3 Regular Duty for Metal Gates (2 side legs) – White Trim	White	2 legs	Fixed at 19mm	-	25mm
TCA2S3BT	TruClose Series 3 Regular Duty for Metal/Wood Gates – Black Trim	Black	-	19mm	9 – 22mm	25mm
TCA2S3RB	TruClose Series 3 Regular Duty for Metal/Wood Gates – Bunnings	-	2 legs	Fixed at 19mm	-	25mm
TCA2L2S3BT	TruClose Series 3 Regular Duty for Metal/Wood Gates (2 side legs)	Black	2 legs	Fixed at 19mm	-	25mm
TCA3S3BT	TruClose Series 3 Regular Duty for Vinyl/Wood Gates – Black Trim	Black	-	19mm	9 – 22mm	55mm
TCA3S3RB	TruClose Series 3 Regular Duty for Vinyl/Wood Gates - Bunnings	-	-	19mm	9 – 22mm	55mm

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## **Building Product Information Sheet**

Generic Model: TruClose Series 3 Type: Regular Duty Self-Closing Spring Hinges

Page 3 of 7

TCA3L2S3BT	TruClose Series 3 Regular Duty for Vinyl/Wood Gates (2 side legs) – Black Trim	Black	2 legs	Fixed at 19mm	-	55mm
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Applications:

- Gates weighing 30kg with dimensions of 1,500 Hmm x 900mm W.
- Pool Gates: Observe the following:
  - TruClose Series 3 Regular Duty Self-Closing Hinges listed in this document must be paired with suitable self-latching devices for the gate.
  - The top of the hinge barrel and adjuster may be considered as horizontal climbable members, so observe a minimal distance of 900mm between two consecutive hinges. Always confirm local fence / barrier regulations before installation.
  - Gates shall be hung so that they only swing outwards from the pool area. Always confirm local fence / barrier regulations before installation.
- Residential Gates.
- Gate material and fencing material refer to table below.

Part Number / identifier	Description/Type	Fence Post Material	Gate Material
TCA1S3BT	TruClose Series 3 Regular Duty for Metal Gates – Black Trim	Metal	Metal
TCA1S3WT	TruClose Series 3 Regular Duty for Metal Gates – White Trim	Metal	Metal
TCA1S3RB	TruClose Series 3 Regular Duty for Metal Gates – Bunnings	Metal	Metal
TCA1L2S3BT	TruClose Series 3 Regular Duty for Metal Gates (2 side legs) – Black Trim	Metal	Metal
TCA1L2S3WT	TruClose Series 3 Regular Duty for Metal Gates (2 side legs) – White Trim	Metal	Metal
TCA2S3BT	TruClose Series 3 Regular Duty for Metal/Wood Gates – Black Trim	Metal	Wood
TCA2S3RB	TruClose Series 3 Regular Duty for Metal/Wood Gates – Bunnings	Metal	Wood
TCA2L2S3BT	TruClose Series 3 Regular Duty for Metal/Wood Gates (2 side legs)	Metal	Wood
TCA3S3BT	TruClose Series 3 Regular Duty for Vinyl/Wood Gates – Black Trim	Vinyl/Wood	Vinyl/Wood
TCA3S3RB	TruClose Series 3 Regular Duty for Vinyl/Wood Gates - Bunnings	Vinyl/Wood	Vinyl/Wood
TCA3L2S3BT	TruClose Series 3 Regular Duty for Vinyl/Wood Gates (2 side legs) – Black Trim	Vinyl/Wood	Vinyl/Wood

### 3. Place of Manufacture:

#### Place of Manufacture

Aotearoa New Zealand

Overseas, see manufacturer section for details



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### 4. Legal and trading name of the manufacturer(s):

D&D Technologies Pty Ltd.

Address for Service

Street name and number	Unit 6, 4-6 Aquatic Drive
Suburb	Frenchs Forest
Region/state	New South Wales
Country	Australia
Post code	2086
Website	https://www.ddtech.com/
Email	https://au.ddtech.com/pages/contact-us
Phone	+61 2 9454 7888
Business number	ABN: 94 059 413 430

### 5. Legal and trading name of the importer (if applicable):

ASSA ABLOY New Zealand Ltd

Address for Service

Street name and number	6 Armstrong Road
Suburb	Albany
Region/state	Auckland
Country	New Zealand
Post code	0632
Website	https://www.assaabloy.com/nz/en
Email	nzsales@assaabloy.com
Phone	+64 (0)9 448 9188
Business number	NZBN: 9429036762194

### 6. Relevant Building Code clauses:

Standard	Clause(s)
AS1926-1 2012 – Swimmming pool safety Part 1: Safety barriers for swimming pools.	Tests to AS1926-1 2012: Durability, Strength and Rigidity, Closing and Latching and Security of Closure of Gate Units.
NZS 8500: 2006 - Safety Barriers and Fences Around Swimming	Clause 3.3.4 – Horizontal claimable members – Hinges shall be not less than 900mm apart.

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## **Building Product Information Sheet**

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Generic Model: TruClose Series 3 Type: Regular Duty Self-Closing Spring Hinges

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Pools, Spas and Hot Tubs	Clause 3.4.3 – Self-Closing device
NZ Building Regulations 1992	Clause F9.9.3 - Means of restricting access to residential pools:
	Any gates must —
	a. open away from the pool; and
	b. not be able to be readily opened by children (when
	paired with suitable self-closing and self-latching
	devices – see Sections 8 to 11 below); and
	c. automatically return to the closed position after use.



### Building Product Information Sheet

Generic Model: TruClose Series 3 Type: Regular Duty Self-Closing Spring Hinges

Part of ASSA ABLOY

### 7. Statement on how the building product is expected to contribute to compliance.

Clause 3.6 – Durability of a Gate Unit and Appendix F: Swimmming pool safety Part 1: Safety barriers for swimming pools (AS1926-1 2012).

Clause 3.5 – Strength and Rigidity of a Gate Unit and Appendix E: Swimmming pool safety Part 1: Safety barriers for swimming pools (AS1926-1 2012).

Clause 3.4 – Closing and Latching of Gates: Swimming pool safety Part 1: Safety barriers for swimming pools (AS1926-1 2012).

Clause 2.4.1.3 – Security of Closure: Swimming pool safety Part 1: Safety barriers for swimming pools (AS1926-1 2012).

### 8. Limitations on the use of the building product:

- Suitable for gates weighing 30kg with dimensions of 1,500 H mm x 900mm W.
- TCA1S3RB, TCA2S3RB and TCA3S3RB are supplied with a safety cap. Safety cap to be installed

on the lower hinge (optional). Always confirm local fence / barrier regulations before installation.Pool Gates: Observe the following:

- TruClose Series 3 Regular Duty Self-Closing Hinges listed in this document must be paired with suitable self-latching devices for the gate.
- The top of the hinge barrel and adjuster may be considered as horizontal climbable members, so observe a minimal distance of 900mm between two consecutive hinges. Always confirm local fence / barrier regulations before installation.
- Gates shall be hung so that they only swing outwards from the pool area. Always confirm local fence / barrier regulations before installation.

# 9. Design requirements that would support the appropriate use of the building product.

Pools must have or be provided with physical barriers that restrict access to the pool. A barrier surrounding a pool must have no permanent objects or projections on the outside that could assist children in negotiating the barrier. Refer to the following references for further details:

- Clause F9 Means of restricting access to residential pools of the NZ Building Regulations 1992.
- NZS 8500: 2006 Safety Barriers and Fences Around Swimming Pools, Spas and Hot Tubs.

### **10. Installation requirements**

- Refer to supplied fitting instructions.
- TCA1S3RB, TCA2S3RB and TCA3S3RB are supplied with a safety cap. Safety cap to be installed on the lower hinge (optional). Always confirm local fence / barrier regulations before installation.
- Pool Gates: Observe the following:
  - TruClose Series 3 Regular Duty Self-Closing Hinges listed in this document must be paired with suitable self-latching devices for the gate.
  - The top of the hinge barrel and adjuster may be considered as horizontal climbable members, so observe a minimal distance of 900mm between two consecutive hinges. Always confirm local fence / barrier regulations before installation.
  - Gates shall be hung so that they only swing outwards from the pool area. Always confirm local fence / barrier regulations before installation.

### 11. Maintenance requirements

**NOTE:** Gates and Fencing can move due to wind loading, ground movement, and/or other factors. This can cause alignment to shift. Therefore, Site Operator and/or Site Owner must ensure the following inspection and maintenance is carried out on a regular basis or when the gate(s) is prevented from being self-closed and its self-latching device is prevented from self-latching, i.e., the



Type: Regular Duty Self-Closing Spring Hinges

latching pin engaging with the keeper.

• Refer to supplied fitting instructions.

- Observe the following:
  - Check self-closing hinges will self-close the gate from any position and allow the latching pin of the self-latching device to engage with the keeper. Where applicable, make necessary adjustment(s) as per manufacturer's recommendation. When making tension adjustment, ensure each hinge always have equal tension at all times.
  - Always carry out maintenance on both self-latching devices and self-closing hinges for the gate at the same time. The key points are as follow:
    - 1. Check placement and position of the release mechanism knob with respect to the standards mentioned above.
    - 2. If a MagnaLatch Side Pull self-latching device is installed, ensure there is shielding around the release mechanism knob.
    - 3. Check alignment between the latching pin of the latch and the keeper of the striker to ensure the latching pin is engaged with the keeper when the gate is in the closed position. If a MagnaLatch Series 3 Top Pull device is installed, check the alignment indicators provided on the MagnaLatch Series 3 Top Pull for optimal alignment. Where applicable, make necessary adjustment(s) as per manufacturer's recommendation.
    - 4. Check paired self-closing hinges for the gate to enable the gate to be closed from any position and allow the latching pin to be engaged with the keeper. Where applicable, make necessary adjustment(s) as per manufacturer's recommendation.
    - 5. Check for any obstruction(s) or potential obstruction(s) that prevents the latching pin being engaged with the keeper when the gate is in the closed position.
- Gate alignment and maintenance is essential to maintain self-closing, latching alignment and performance.

# 12. Is the building product/building product line subject to warning or ban under section 26 of the Building Act 2004?

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No No

If yes, description of the warning or ban under section 26

N/A

### 13. Date

Date of document completion (day/month/year)



